

# THREE-CHANNEL PEN RECORDER

## KR5A TYPE



#### **GENERAL INFORMATION**

The three-channel compensatory pen recorder of KR5A type is designed for the continuous recording and measurement of slow changing d.c. current and d.c. voltage signals, temperature and resistance changes in three different measuring channels.

It co-operates directly with voltage and current sources, thermocouples (TC) and resistance thermometers (RTD).

The KR5A recorder is especially recommended to be used in systems where continuity of measured variables is required.

That recorder can be used as a signal transmitter 0...5 V or 0...20 mA (in each channel independently) which the value is proportional to the measured signal or as an event recorder (1...4 pens).

The KR5A recorder enables the record on a roll chart or on a Z-fold chart.

The KR5A recorder is fixed to the panel by two screw clips which are placed in sockets of steel. All mechanisms of the recorder are

assembled on a carcass which is fastened by stop dogs to the housing.

These mechanisms are connected with a terminal plate, terminals and a plug-in connector. The housing is closed by a transparent door with a lock.

The recorder tape rewinder is driven by a synchronous motor through a multistage speed box in which we can choose the needed tape speed by shifting one toothed wheel.

The recording on the tape is performed by pens integrated with an ink pot. Recording blocks with pens, in the shape of three flat blocks, are superposed over the tape rewinder.

In the variant of recorder to event recording, in the place of the lower recording block, we install a subassembly with an event marker

connected through the bus to appropriate recorder input terminals.

Pens are controlled from an external supply source.

Carriages are driven by a toothed belt from a d.c. motor coupled to a reduction gear.

The electronic measuring set consists of: range apron packs, an amplifier, a feeder cable, alarms, a bus and a plate with terminals. Range apron packs, alarms and the amplifier are connected to the bus through a plug-in connector.

While measuring temperature with a thermocouple, the range apron includes a linearizing system of its output voltage. We have also foreseen the possibility to connect a compensating system to compense thermocouple voltage alterations resulting from the temperature alteration of the thermocouple cold junction reference temperature (A. C. J. C.).

The compensating element is a copper RT resistance fixed near recorder output terminals. While measuring temperature with a resistance thermometer, the range apron includes a system compensating the non-linearity of its characteristic. The standard output voltage from the 0...5 V range apron or the proportional current 0...20 mA signal is pull out as a retransmission signal to recorder terminals. The output voltage from the range apron is compared in the power amplifier system (W) with the voltage of the measuring potentiometer Pp. The difference of these voltages ( $\Delta U$ ), after amplifying, controlls a follow-up d.c. motor coupled with the potentiometer slide and the pen.

The displacement of the potentiometer slide and the pen lasts till the moment when the output voltage from the range apron equalizes the voltage from the measuring potentiometer.

The output voltage from the range apron is compared in the alarm system (A) with the settled standard voltages (MIN., MAX.) which have a value proportional to the position of operating points on the scale. The system operates as soon as these voltages are equalized. The relay contacts (short-circuited or open) are led out to the terminal plate.

In each channel we can build in an alarm system or interchangeably led out a retransmission signal, because of utilizing the same terminals.

#### **TECHNICAL DATA**

Bezel recorder dimensions	144 x 144 mm					
Recording width	100 mm					
Measuring range:	01 mA to 100 mA 05 mV to 100 mV					
Fe-CuNi	0100°C to 900°C					
NiCr-NiAl	0150°C to 1300°C					
PtRh10-Pt	01200°C to 1760°C					
PtRh30-Pt	01200°C to 1800°C					
Pt100 /1.3850	od 30°C to +850°C					
Ni100 /1.617	od 50°C to +150°C					
- with thermocouple	corresponding to $\Delta U \geq 5 \text{ mV}$					
- with thermometer resistance - resistance of line for	corresponding to $\Delta R \geq 20~\Omega$					
a two-wire connection of RTD	10 Ω					
Additional error for linearized scales	≤ 0,5%					
Quantity of measuring channels	1, 2 or 3 (as per order)					
Length behind pannel	284 mm					
Indication accuracy class	0,5					
Tape feed speed	10, 20, 60, 120, 300, 600, 1200, 3600 mm/h					
	or 5, 10, 20, 60, 120, 300, 600 mm/h					
Response time	≤ 1.5 s					
Measuring system	Poggendorf's potentiometric system					
Recording time accuracy	≤0.5%					
Ambient temperature range	0 <u>23</u> 50°C					



Recording	pen adapted for a 1000 meter running
channel 1 (lower): channel 2 (middle) channel 3 (upper)	red blue green
Signalling system	2 alarms per channel
Dead signal zone	$\leq 0.5\%$
Setting range for signalling operation threshold	0100% of the measuring range
Contact loading	0,5 A, 250 V (60 W, 125 VA)
Retransmission signals	05 V/1 mA or 020 mA/400 Ω
Event marker supply	12 V d.c., 0.1 A for 1 event marker
Voltage supply	207 <u>230</u> 253 V a.c.
Voltage supply frequency	45 <u>50</u> 65 Hz
Working position	vertical ± 10°

#### Protection degree ensured:

- by the housing - by terminals	IP65, acc. EN 60529 IP00, acc. EN 60529					
Power consumption	≤6 VA per channel					
Recording tape	Recording paper 16 m long Roll tape or Z-fold tape acc. DIN 16230					
<b>Operation safety</b> - installation category - pollution level	<b>acc. to EN 61010-1</b> II 2					
ELECTROMAGNETIC COMPATIBI	LITY acc. to EN 6100-6-4					

- immunity

acc. to EN 6100-6-4 acc. to EN 6100-6-2

#### **OPERATION PRINCIPLE**

The measurement input signals (d.c. voltage and d.c. current, alteration of thermometer resistance, thermocouple voltage, changes of potentiometric transmitter resistance) are converted in the circuits of range aprons (WZ) into d.c. voltage varying withing 0...5 V.



#### **RECORDER CONNECTIONS**

Measuring signals connection					R									
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		Tern	31	32	33	34	$\boxtimes$	35	36	37		•		



#### **MEASURING RANGES**

Range No	Range	Typ of sensor
01	01	
02	05	
03	020	
04	050	
05	0100	mA
06	-50+5	
07	-200+20	
08	-500+50	
09	-1000+100	
10	420	
11	05	
12	010	
13	015	
14	025	
15	040	
16	060	mV
17	0100	
18	-50+5	
19	-100+10	
20	-200+20	
21	-500+50	
22	05	
23	010	V
24	-50+5	
25	-100+10	
26	0100°C	Fe-CuNi
27	0150°C	with automatic
28	0250°C	cold junction
29	0400°C	temperature
30	0600°C	compensation
31	0900°C	
32	0100°C	
33	0150°C	Fe-CuNi
34	0250°C	cold junction
35	0400°C	reference
36	0600°C	temperature +50
37	0900°C	
38	0150°C	
39	0250°C	NiCr-NiAl
40	0400°C	with automatic
41	0600°C	cold junction
42	0900°C	temperature
43	01300°C	compensation
44	400900°C	

Range No	Range	Typ of sensor
45	0150°C	
46	0250°C	
47	0400°C	NiCr-NiAl
48	0600°C	cold junction
49	0900°C	reference
50	01300°C	temperature +50
51	400900°C	
52	01200°C	PtRh10
53	01600°C	with automatic
54	400900°C	cold junction
55	8001400°C	temperature
56	10001600°C	compensation
57	12001760°C	
58	01200°C	
59	01600°C	PtRh10-Pt
60	400900°C	cold junction
61	8001400°C	reference
62	10001600°C	temperature +50
63	12001760°C	
64 <sup>1)</sup>	01200°C	PtRh30-PtRh6
65 <sup>1)</sup>	01600°C	without automatic
66	8001400°C	cold junction
67	10001600°C	temperature
68	12001800°C	compensation
69	-30+60°C	
70		
71		
72	060°C	
73	0100°C	
74	0150°C	
75	0250°C	
/6	0400°C	Pt100 /1,3850 <sup>2</sup>
78	100 200°C	
70	200 400°C	
80	200400 C	
81	-50 100°C	
82	-50 +100°C	
83	-30 +60°C	
84	-20 +20°C	
85	0 40°C	Ni100 /1 617 <sup>2)</sup>
86	0 60°C	
87	0_100°C	
88	0 150°C	
89	0	

1) Version without linearization

2) As a standard the recorder is adapted to the 4-wire connection of the resistance thermometer. A two-wire connection is also possible after agreement

#### OVERALL AND ASSEMBLY DIMENSIONS



Sensor characteristics:

custom--made range

TC - acc. to EN 60584-1

99

RTD - acc. to EN 60751



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### Table 1



#### **EXECUTIONS CODES AND ORDERING**

								Т	able 2
COMPENSATORY RECORDER - KR5A	xx	xx	xx	х	x	x	х	x	x
I channel range number (lower pen) <sup>1)</sup> : Measuring range (instead of XX, write a two digit range, as per table <sup>2)</sup> Non-catalogue range Execution with event markers.	XX 99 00								
II channel range number (middle pen): Measuring range (instead of XX, write a 2-digit range as per table <sup>2)</sup> Non-catalogue range		XX 99							
III channel range number (upper pen): Measuring range (instead of XX, write a 2- digit range as per table <sup>2)</sup> Non-catalogue range			XX 99						
Alarms:   Execution without alarms									
Retransmission signals: Without a retransmission signal With a retransmission signal 020 mA <sup>2)</sup> With a retransmission signal 05 V <sup>2)</sup>					0 1 2				
Event markers: Execution without markers Execution with 2 markers <sup>3)</sup> Execution with 4 markers <sup>3)</sup>						0 1 2			
Universal tape rewinder: For roll and Z-fold tape, 16 m long							1		
Scale description:   Execution conform to a catalogue range. Linearized scale <sup>4)</sup> Execution conform to a catalogue range. Drawn scale   Execution with description 0100%   Execution with blank scale   Custom-made execution of the scale								1 2 3 4 9	
Acceptance tests: Without a quality inspection certificate With an extra quality inspection certificate According user's agreement <sup>5)</sup>									8 7 X

1) The lower pen is not assembled in the chanel I for an execution with an event marker.

2) For KR5A without alarms.

3) For two channel KR5A recorders.

4) Concerns temperature ranges.

5) The manufacturer establishes the code number.

#### **EXAMPLE OF ORDER** KR5A 00 40 76 1 0 2 1 1 8 means:

The execution of a KR5A recorder with:

- 00 event markers in the channel I,
- 40 measuring range: 0...400°C NiCr-NiAl with ACJC, channel II,
- 76 measuring range: 0...400°C Pt100/1.3850 in the channel III,
- 1 with 2 alarms and normally short-circuiting contact relays per channel,
- 0 without a retransmission signal,
- 2 with 4 event markers,
- 1 with a universal tape rewinder,
- 1 with a linearized scale conform with the catalogue range,
- 8 without a quality inspection certificate.